



25 Years'
Focus on Steel
Furniture

Luoyang Hefeng Office Furniture Co., Ltd

- Professional Steel Furniture Manufacturer

Company Profile



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PART

01

Company

Overview



Who We Are?

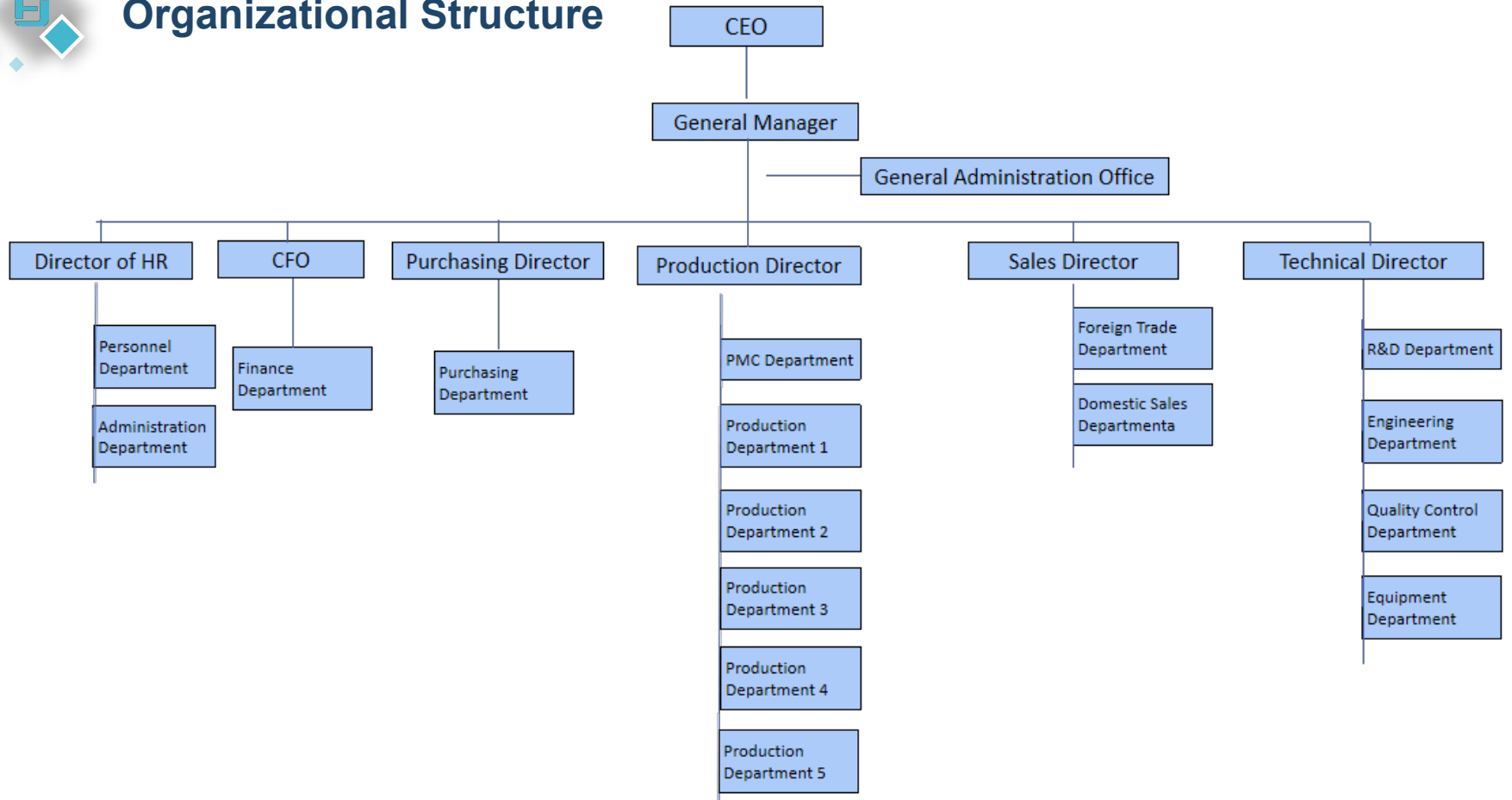
Hefeng Introduction

Luoyang Hefeng Office Furniture Co., Ltd is a leading manufacturer and exporter of Filing Cabinets, Steel Lockers, Workshop Cabinets, Library Shelving, Office Desk and some other related steel furniture in China. All of the products are strictly in conformity with ISO9001, ISO45001 certifications and have got a lot of acclaims from customers all around the world.

The factory now covers an area of 70,000 square meters and has medium workshops. With the advanced technology, high-automation molded production and strict quality control system, the products are quality-constant in mass production and the monthly output reaches to 65,000 pieces.



Organizational Structure







Powerful Team

Solidarity & Profession

■ 11 Administrative Staff

With rich management experience and up-to-date view.

■ 22 Technical Personnel

60% of them have been working in Hefeng for over 10 years.

■ 25 Professional Service Staff

Serious and responsible, young and dynamic.

■ 560 Experienced Workers

Less than 5% staff turnover rate each year.

Staying true to our founding mission

With experienced workers and professional customer service team, Hefeng people are here to provide superior products and services, to ensure that whatever customers need and whenever they need it could be guaranteed.





Consistent Aim

Innovation & Development

With the effective management, high-quality engineering team and advanced equipment, Hefeng Furniture insists on the independent R&D capacity in order to ensure the technical storage and constantly improve our technology and workmanship independently.





Development History

Smooth & Steady

Starting

We built a small workshop with 20 worker and one production line mainly manufacturing Metal Filing Cabinet.

1999

JF Furniture

Set up our subsidiary company named "Luoyang Jin Feng Office Furniture Co.,Ltd"

2003

48 Distributors

JF Furniture became a fast growing brand,we have 48 distributors all over China.

2009

Fast Growing

With 368 Employees, we had exported to 87 countries and areas all over the world.

2012

New Painting Line

We set up a new powder painting line with technology from Swiss GEMA, which hugely improved the surface powder coating quality of steel furniture.

2013



New Developing

Advanced & Outstanding

Import AMADA

Imported full sets of AMADA CNC punching machine, CNC bending machine and Laser Cutting machine from Japan.

2014

2016

2019

2022

2023

Automatic Feeder

With the application of new manufacturing equipment – Automatic Feeder ASR2512N & Product Integration System VPSS, the work efficiency has been greatly improved. The factory realizes 24-hour unattended automatic production in material feeding, processing and changing.

7S & Lean Management

Invested in the 7S & lean management which help to improve production efficiency and ensure continuous improvement.

Factory Area Expansion

Enlarging another 10,000m² areas structure and bringing in two new painting lines to the newly established workshop.

A New Plant

Preparing a new plant with covering the area of structure 93,500m², which will be into trial operation in October 2024.



ISO Certificates

ISO14001, ISO45001, ISO9001





Qualifications

SGS, TTS Assessment

TTS-Testing Technology Service Ltd.

Basic Factory Audit Report

THIS DOCUMENT IS NON-NEGOTIABLE

Report Number

Report Date

GENERAL INFORMATION

From	TTS
Contact:	Robin Huang
Tel/Fax:	0086-592-5219 260
E-mail	Inspection@tts-global.net
Auditor(s)	Steven Tang
Supplier:	Luoyang Hefeng Office
Factory name:	Luoyang Hefeng Office
Factory address:	NO.12,DONGPANG V LUOYANG,HENAN
Contact.:	
Audit type:	Basic Factory Audit



Alibaba.com Assessed Supplier



Assessment Report

Presented to

Luoyang Hefeng Office Furniture Co., Ltd.

洛阳合丰办公家具有限公司

Gold Supplier & Assessed Company Relationship:	<input checked="" type="checkbox"/> Self-owned <input type="checkbox"/> Wholly Owned <input type="checkbox"/> Shareholder/Partner <input type="checkbox"/> Kindred between Owners <input type="checkbox"/> Cooperation Partner
Company Address	Dongpang Village, Pangcun Town, Yibin District, Luoyang City, Henan Province, China
City / Country:	Luoyang / China

Service Provided by SGS
Report No.: 11051005_P+T





Patents & BSCI



Monitoring result for LUOYANG HEFENG OFFICE FURNITURE CO.,LTD on site Site 1



Monitoring

Monitored Party : LUOYANG HEFENG OFFICE FURNITURE CO.,LTD
 amfori ID : 156-037423-000
 Site : Site 1
 Site amfori ID : 156-037423-001
 Address : Group 12, Dongpang Village, Pangcun Town, Yibin District
 : 471936, Luoyang
 : Henan Sheng
 : China
 Monitoring Activity : amfori Social Audit - Manufacturing
 Monitoring Type : Full Monitoring
 Submission Date : 13/06/2022
 Expiration Date : 13/06/2023

This is an extract of the online monitoring result, generated on 13/06/2022, and is only valid as an acknowledgement of the result. To see all the details, review the full monitoring result, which is available [here](#) - The English version is the legally binding one.

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Overall rating



Find more ...



Besides the basic ISO9001, ISO45001, ISO14001 certification, Hefeng has been passing the inspections by SGS, TTS, Amfori (BSCI), V-trust, Qcadvisor, etc.

PART

02

Factory

Tours





Production Process

How Do We Make Steel Furniture?



Decoiler



Cutting



Mould Stamping



CNC Punching



CNC Bending



Welding



Surface Treatment



Powder Coating



Production Process

How Do We Make Steel Furniture?



Packaging



Warehousing



Loading



Delivery

From raw materials, to cutting, punching, bending, spot welding, painting and assembling, the focus on details of each step ensures the quality of every piece of Hefeng products.

The green avenue beside the production workshops witnesses the trailers, one by one, with perfectly packaged and neatly arranged products inside that will take lorries, trains or oceangoing freighters to travel to more than 96 countries and areas all over the world.

[Watch the video of the whole production process here.](#)



Raw Material Distribution Center

SPCC First Level Sheets



Stable Supply

Shandong Guanzhou CO., Ltd and HBIS (Handan Iron & Steel Group Co., Ltd) are our signed suppliers of metal sheets, from which we bring in 800 tons and 1000tons of steel sheets respectively each month. Both of them are big factories with annual output of 40,000 tons.

The metal sheets we are using are SPCC first level laser roughen sheets, which can increase the area and intention of the painting, so the product surface after painting will be more even and smooth.



Metal Shearing Area

Slitting & Cross Cutting



Slitting machine: cut the volumed materail into strip plate with a certain size by lengthways .

- * Convenient operation
- * High utilization of materail
- * High cutting precision
- * Max 1.4m width & 1.5mm thickness



Cross cutting machine: cut the processed strip plate into a certain length as needed and stack them

- * High degree of automation
- * Simple and stable operation
- * Max 1.4m length & 1.5mm thickness



Material Feeding Center

NC Servo Feeding System

- * These machines are NC Servo feeding system matched with SEYI high precision punching machines, 30 sets in total.
- * Each machine is operated by a professional worker.
- * These machines can process accessories, such as hinges, clothing hangers and some parts of drawers cabinet.
- * With precision of 0.03mm, they can even be used for processing watch parts.





AMADA CNC Machines

Full Sets of Laser Cutting, Punching, Bending



LCG3015 AMADA Laser Cutting Machine

First Class Cutting Ability

- * Processing range: 1.5*5 meters;
- * Precision: 0.01 to 0.03mm;
- * With OVS camera, connected with the CNC punching machine.

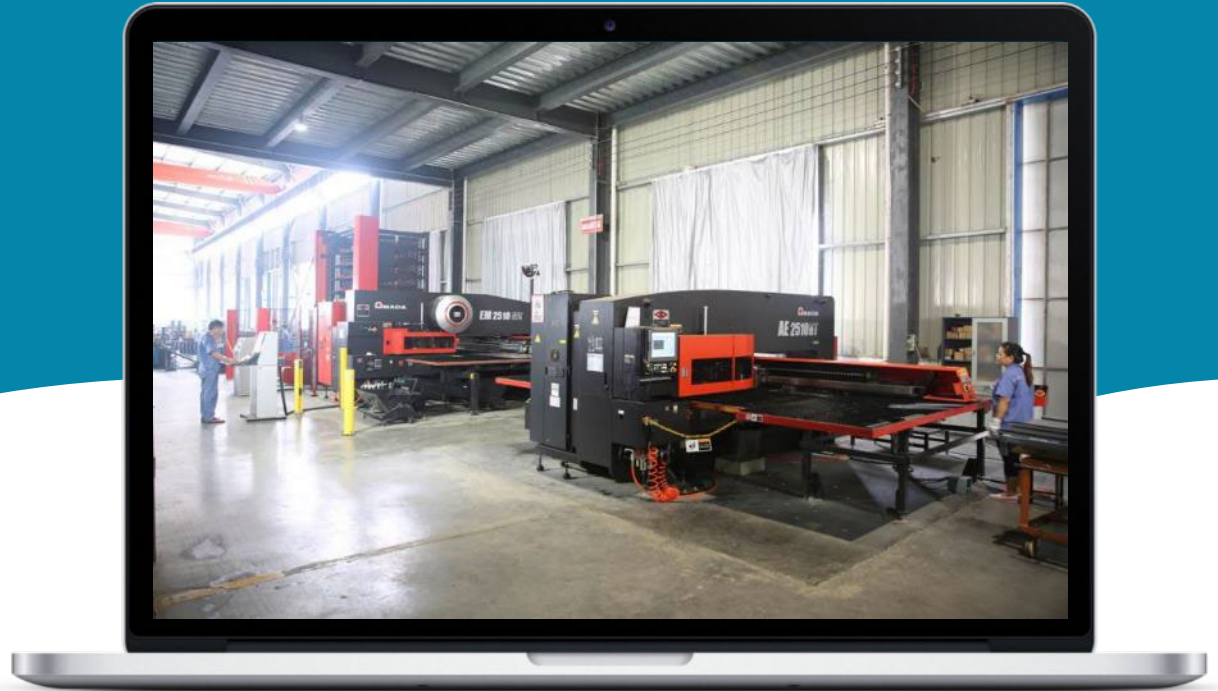


CNC Punching Machine

- * AE2510NT & EMZ3610NT
- * 58 stations and 58 sets of molds can be installed
- * Two 360 degree rotating locations
- * Punching speed of each mold is 900 times/min
- * Precision is plus or minus 0.01mm



We have 3 sets of AMADA CNC Punching machines with mature turret punching technology, which are used to stamp the material after cross cutting to a certain shape.





CNC Bending Machine

We have 4 sets of AMADA CNC bending machines, 3 of which are equipped with two axes that can complete some workpieces which other domestic models can't do. The X axis is used to control the press angle, Y axis is used to control the size. The other one is equipped with nine axes which can bend any shape one requests.



Applied to multi-angle or circular-arc bendings.



Processing range is 3mx100 tons of pressure.

► *Larger processing range, higher processing efficiency, maximum precision guarantee.*



Robotic Bending System

AMADA HG 1303 Rm

This automated bending system provides consistent, high-quality parts and process reliability while eliminating time-intensive, manual handling of large parts.

Highly-complex parts and small lot sizes can also be processed efficiently and accurately by the HG Rm.

Additional features and benefits include:

- * Highly-accurate robotic bending system built on AMADA's HG Series of press brakes
- * 6-axis robot with 8-meter track provides versatile loading and unloading options
- * Potentiometer backgauge system ensures high-precision bending operations
- * Intuitive offline programming software
- * Energy efficient

The HG 1303 Rm Robotic Bending System

was designed specifically for processing large parts — which typically require two operators to safely handle or are difficult to manage by a single operator.





Salvagnini P2lean

Panel Bender

Flexible bending solution

- * Be able to process the steel plate with thickness from 0.4mm to 3.2mm.
- * The maximum bending length and width can be up to 2495mm x 1600mm.
- * Special-shaped products can be customized.
- * Highly efficiency, completes an average of 17 bends per minute.
- * Totally automatic, it guarantees 100% quality parts.
- * Realize mass production, can meet the requirement of large projects.

Flexible automation, sustainable technology, adaptive system and connectivity 4.0, the P2lean is the ultimate panel bender able to efficiently produce a large variety of parts.

Totally automatic, it guarantees that the first part is a good part.





Automatic Deliver Material Machine

AMADA ASR2512N



6 Layer Automatically Delivering Material System

Each layer can bear steel plates with weight of 2 tons.

The plates can be automatically processed, replaced and displayed with this machine. It can operate 24 hours a day without stopping.

Connecting with the AMADA CNC Punching machine, it can reduce labor force and improve work efficiency.





Spot Welding

TIG, MIG, CNC Spot Welding

- * We have 65 sets of spot welding machines. Among them, there are 8 sets of CNC pneumatic spot welding machines, and 1 set of carbon dioxide protection welding machine.
- * CNC spot welding machines can precisely adjust the electric current intensity and the length of the welding time, so the welding fastness is assured.
- * Carbon dioxide protection welding machine fuse the welding wire at an instant, then isolated from oxidation to prevent air bubbles, so as to protect the products. It is mainly used for welding door angle and some parts that are not easy to weld.





Automatic Powder Coating

GEMA Automatic Spray Gun



500-meter Germany Powder Coating Line

4 Power Coating Lines

- * Switzerland GEMA automatic spray gun
- * 9-station pretreatment
- * Powered by gas, environmentally friendly
- * Better electrostatic absorption , high rate of powder coating, saving cost, and good powder spraying effect





Trial assembly & Packaging

Strict Quality Control Before Painting and Delivery

Control the product quality and reduce the rate of defective products before painting and delivery.



- * Before each batch of mass production, we will assemble some products in advance, and test the forming conditions.
- * Mass production won't be started until the precision is adjusted.

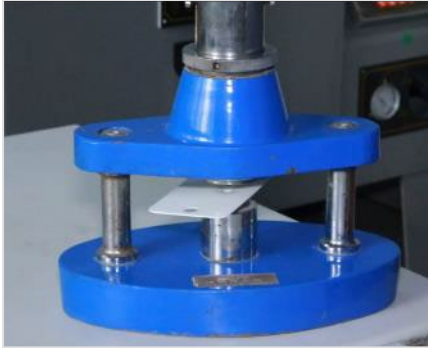


- * Five sets of automatic packing machines.
- * Packing was optimized and confirmed after dozens of tests, so it is very solid, and can withstand the bumpy shipment.



Strict Quality Control

Professional Laboratory for Testing



Punching Resistance Test
50cm on both sides



Grid Test for Adhesion
First Level



Thickness Gauge Test
70 μ m \pm 10 μ m



Anti-corrosion Test
By Salt Spray



We Welcome to Discuss with you
ALL Your Requirements



8 Medium Workshops Bring you...

Qualified Products with Satisfied Costs

Customize whatever you need and whenever you need (OEM & ODM).

- Scientific and effective management ensures everything is going in order.
- Full sets of advanced equipment and skilled workers make sure the possibility of general & customized products.
- Specific worker, specific position, specific quantity in each production line to produce standard parts and reduce the error rate.
- Strict quality control before, during and after production gives double assurance to the products' quality.
- Professional service team with in-depth expertise, one-stop solution, let you rest assured from the first communication always.

277 Sets Equipment

Punching Machine - 88 sets
Bending Machine - 70 sets
Welding Machine - 96 sets

Centralized Production

One line for the door panel,
another line for side plate, etc.,
increase production capacity.

65,000pcs Output

Monthly output 65,000 pcs
ensures the fast delivery for
your orders.



Raw Material Supplier

From International Well-known Brands

GUANZHOU 冠洲



AkzoNobel

WANGTONG

Since 1979

WT 望通锁业
WANGTONG LOCKS

The Leading Company to Draft National Standard of Furniture Locks Industry

Cyber Lock[®]
The Lock from Lock Experts

Guub[®]
国保科技(中国)

REHAU
德国瑞好

HBIS
GROUP

河钢集团邯钢公司
HBIS GROUP HANSTEEL COMPANY

PART

03

Product

Range





Drawer cabinet, filing cabinet, glass door cabinet, sliding door cabinet, roller shutter door cabinet, mass shelving, etc., various kinds of metal cabinets for your option.



Steel Cabinets



Tier locker, Z-shape door locker, school locker, home use wardrobe, different types of metal lockers are available.





Tool cabinets, fixed cabinets, workstation, pick rack, tool cart..., we have wide ranges of tool storage systems to meet your needs of modern workshop management.

TOOL CABINET 工具柜系列

- 超大容量系列
- 满足现代化车间管理需求
- 款式根据需求由专业团队设计定制
- 统一管理车间工具，提高效率，告别凌乱

Huge storage space
Meet the needs of modern workshop management
Can be customized by our professional design team
Realize the unified management of workshop tools, improve efficiency and farewell to disorder



Tool
Storages



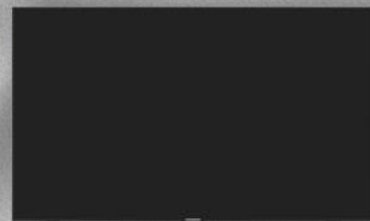
Environmental friendly and healthy to people make the metal beside cabinet, TV stand, nightstand, etc popular in home.

HOME FURNITURE

民用家具

- 折叠收纳，便捷收纳，节省空间
- 色彩明亮，简约现代
- 不同材质，满足不同需求
- 结构坚固，承重能力强
- 环保无毒，健康安全

Knock-down structure, save height cost
Bright colors, simple and stylish
Different designs with drawers and doors, can meet different storage requirements
Will stand firm, avoid rust from wet ground
Different handles and ventilation available



Home
Furniture



If you can not find the item you need among our common products, don't worry, we will be able to make the items according to your draft ideas, specifications or drawings.



**Customized Steel
Items**



Product Features

OEM, ODM Available



What Can Hefeng Supply?

Steel locker
Metal cabinet
Workshop storage
Home furniture
Steel shelving
Office table
Other steel products you are looking for



Creative Design

Based on common products, pursuing new impressive design forever.



Knock Down

Smaller packing, firmed package, saving cost and avoid damage.



Environmentally Friendly

Reduce pollution, protecting your health as well as the documents or belongings.



Hot Sale Items

4 Drawer File Cabinet

- * Anti-tilt mechanism
- * Central control locking system
- * 40kgs loading capacity per drawer
- * 3-section ball bearing sliders with full extension
- * Movable divider for adapting different hanging files
- * Knock down structure, transportation cost saving
- * Easy to clean surface



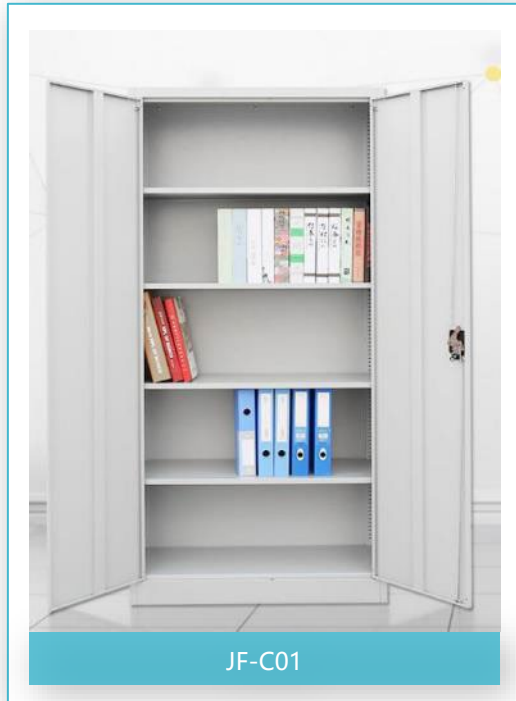
JF-V04/V04A

Item	Description
Size	H1320 x W460 x D620mm
Thickness	0.5~0.8mm
Color	RAL 7035
Weight	39.5 kgs
Volume	H1350 x W650 x D85mm = 0.0751m ³
Loading Capacity	40 kgs per drawer



Steel File Cabinets

No matter what you want is office file cabinet with swing doors, glass doors, sliding doors or metal cupboard with multi-function, Hefeng is ready for providing you with all items you need.





JF-SD01



JF-SD02



JF-T01



Steel Lockers

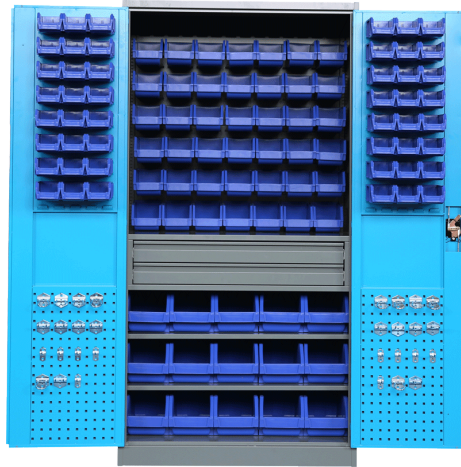
Hefeng Furniture offers a large selection of metal lockers at factory prices in a variety of sizes, styles, colors and configurations.





Tool Storage Series

Find great value tool cabinets, tool chests, rolling tool cart, pick rack, workstation, etc for the home workshop through to professional use at Hefeng Furniture, customized colors and specifications for your option.



JF-TC02AM



JF-CT05



JF-U01 / JF-U06



JF-WS01



Home furniture

Kid wardrobe, nightstand, TV stand, beside cabinet..., Hefeng furniture has plenty of home furniture for your choice.



JF-C21



JF-LK02



JF-LK01



JF-LB12A



JF-C18H



Show Room



[Click the picture to visit our 3D show room on line.](#)



Exhibition Shows

Meet Us at Furniture Fairs



PART

04

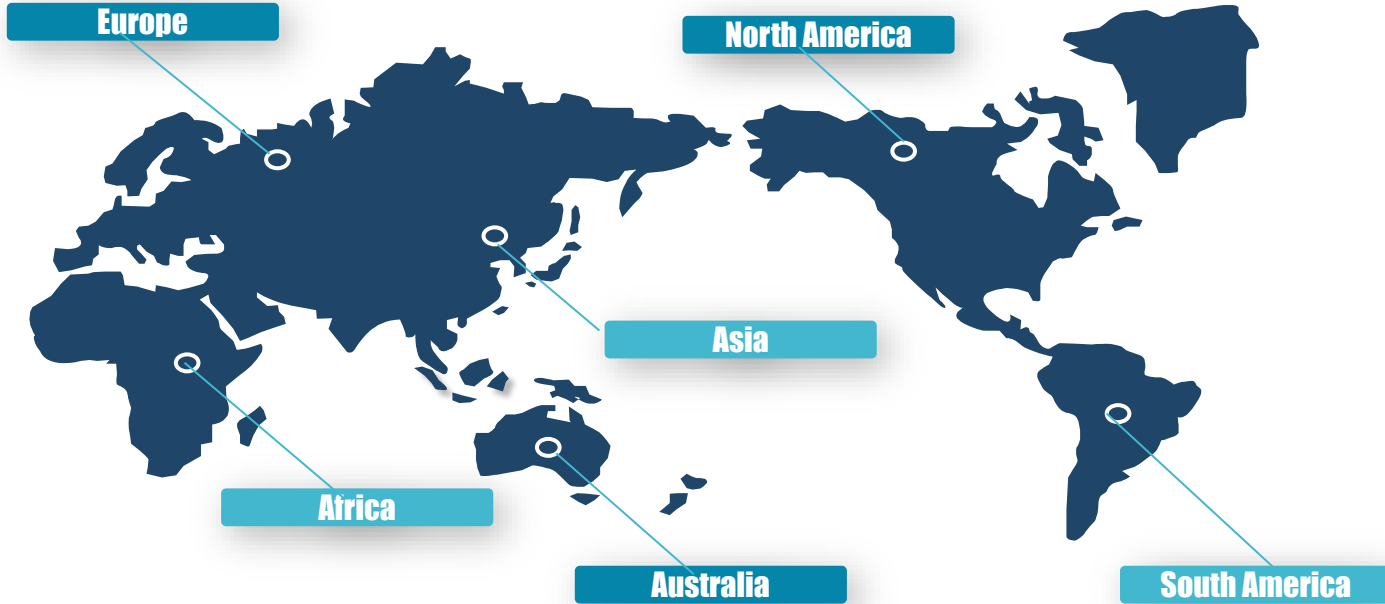
Export

Market





Export Market



Besides the domestic market, products made by Hefeng have been exporting to Europe, North America, South America, Australia, Asia, Africa for 15 years.



Main Market

51%

Europe

Nearly half of our products are exported to Germany, France, Netherlands, Poland, Hungary, Czech, Spain, Romania etc.

29%

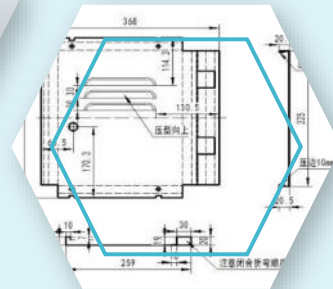
America

We contribute an in-depth understanding of American market and expand our business, especially the products with mail order packing in America.

13%

South America

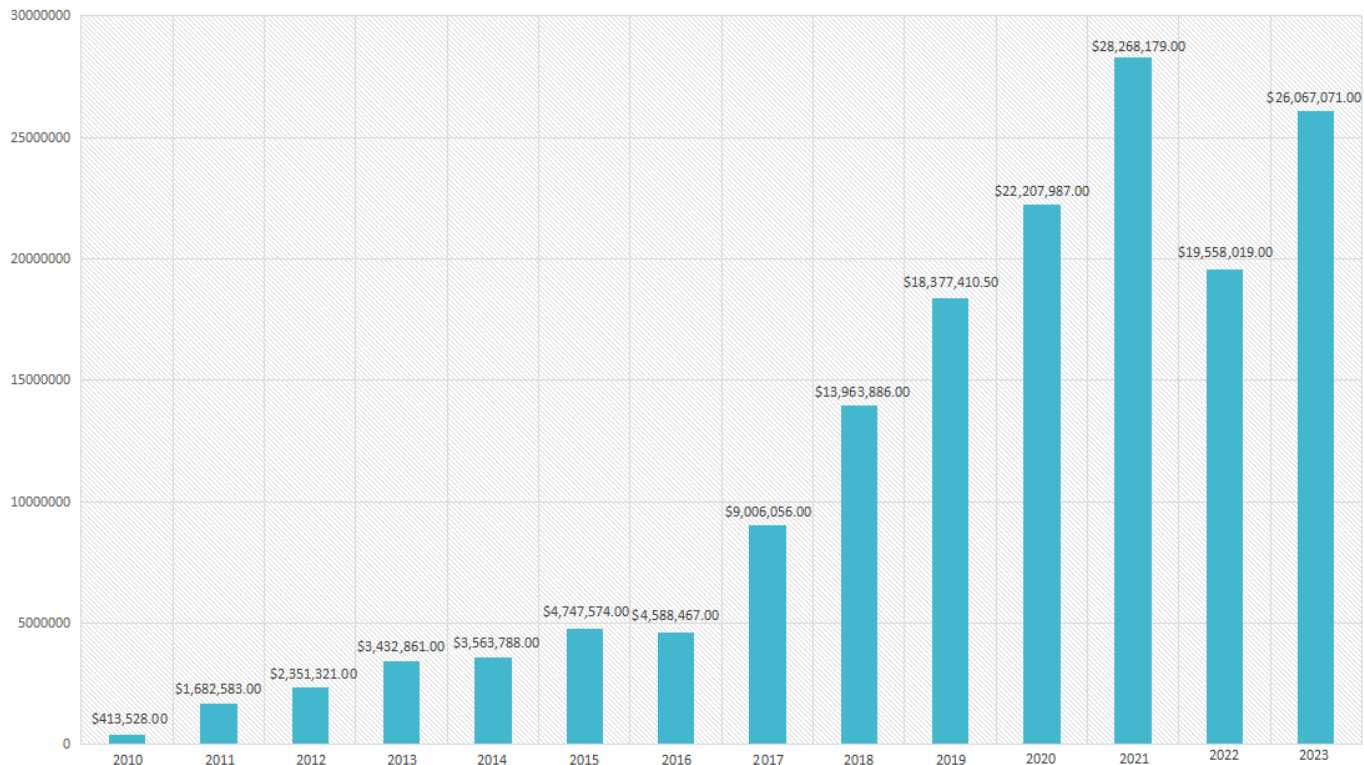
We have been working with customers in Chile, Brazil, Panama, Argentina, etc for years, and undertook some projects related with steel cabinets.





Sales Statistics

Unit: USD



Over the past 10 years, Hefeng has invested more than \$10 million in importing advanced equipment, improving quality control and management, which experienced steady growth of market sales.



Sales Service

24/7 Service



Exclusive customer service

We assuring you of our best services at all time.

Dedicated service

Your sales representative will be responsible for any questions, concerns, damages or other issues from the very beginning of communication.

5 Years' Warranty

Our products are warranted to be free from defects in design, materials and workmanship for a fixed period of time as five (5) years from date of delivery.

PART

05

Contact

Us





Why Choose Us?

Work out the details to achieve your dreams.

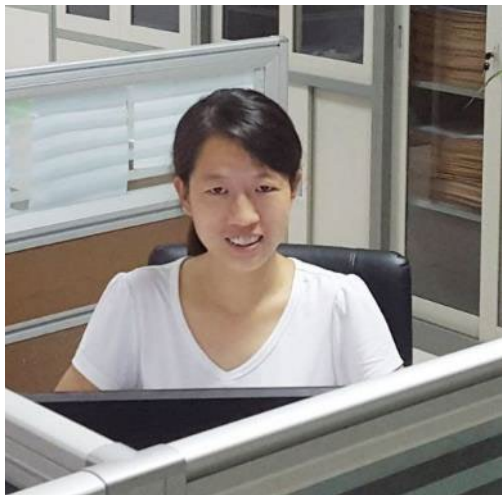
With the goal of creating high-quality office environments and the belief that “Quality will change lives” in heart, Hefeng people spare no effort to perfect the details, strive for excellence, and achieve the ultimate result.

- Environmentally friendly product
- Creative and easy knock down construction
- Professional service team with in-depth expertise
- We bring integrated cost-effective solution to customer
- We take customer's success as our business





Contact Information



Janet Zhang

Sales Manager

If you have any inquiry or question, please feel free to contact us via phone or email below, you will receive our fast reply with precise quotation and professional answers.

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Website: www.hefeng-furniture.com





**25 Years'
Focus on Steel
Furniture**

THANK YOU

- Luoyang Hefeng Office Furniture Co., Ltd